INSTALLATION INSTRUCTIONS

801 Series Digital Modulator



Part Number: 80110 001 AIRTRONIC D2 / D4 / D5 heaters only. 1 hour run time

Part Number: 80110 003 AIRTRONIC D2 / D4 / D5 heaters only.

INSTALLING THE DIGITAL MODULATOR

- Cut out the template and position it.
- Drill the three 7.5mm dia. holes.
- Route cable loom of Modulator through cable entry hole.
- Fit the Digital Modulator by gently pushing into mounting holes.

CONNECTING THE DIGITAL MODULATOR

Part Number 801 10 001 / 801 10 003

Connect the cables to the 6-way housing supplied with the Digital Modulator as follows:

| RED CABLE | Connect to pin 1 | BAT+ |
|------------------|------------------|----------|
| YELLOW CABLE | Connect to pin 2 | ON+ |
| BROWN CABLE ** | Connect to pin 3 | ** ECU - |
| GREY/RED CABLE | Connect to pin 4 | MODΩ |
| GREY CABLE * | Connect to pin 5 | *Ω |
| BLUE/WHITE CABLE | Connect to pin 6 | DIAG |

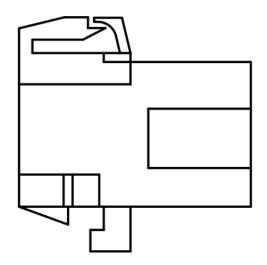
^{*} The grey cable is an optional connection for external heater air sensing, see heater technical description manual.

MOUNTING POSITION

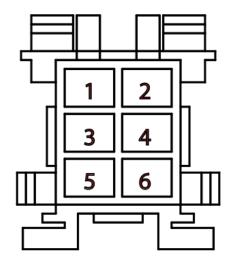
Ensure the Modulator is not installed in a position which could effect the sensor reading i.e. In direct sunlight, draughts, etc.

6-WAY JUNIOR POWER TIMER TAB HOUSING

Tab terminals 2.8mm



Side View



Cable Entry View

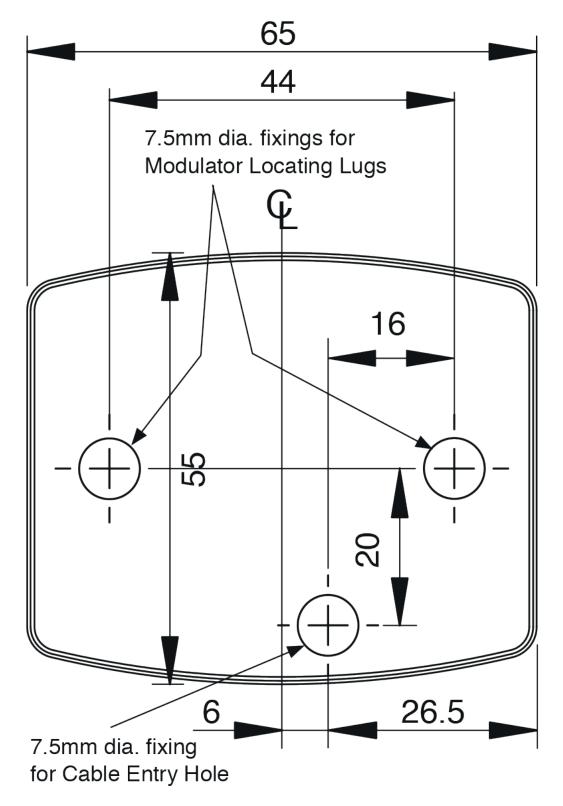
^{**} The brown Digital Modulator cable must be connected to the heater brown/white (ECU-) cable.



FULL SIZE DRILLING TEMPLATE

Up to 8mm thickness (Over 8mm thickness use **optional** mounting plate part number 190489).

Viewed from the front of the Modulator.



INSTALLATION INSTRUCTIONS

801 Series Digital Modulator



Part Number: 80110 001 AIRTRONIC D2 / D4 / D5 heaters only + housing. 1 hour run time.

Part Number: 801 10 003 AIRTRONIC D2 / D4 / D5 heaters only + housing.

INSTALLING THE DIGITAL MODULATOR

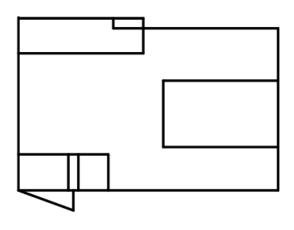
- Cut out the template and position it.
- Drill two 7.5mm dia. holes.
- Drill 26mm dia. hole for cable / connector housing.
- Route cable loom of Modulator through cable entry hole.
- Fit the Digital Modulator by gently pushing into mounting holes.

MOUNTING POSITION

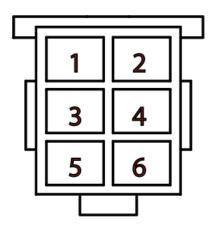
Ensure the Modulator is not installed in a position which could effect the sensor reading i.e. In direct sunlight, draughts, etc.

6-WAY JUNIOR POWER TIMER TAB HOUSING

Tab terminals 2.8mm



Side View



Cable Entry View



FULL SIZE DRILLING TEMPLATE

Up to 8mm thickness (Over 8mm thickness use optional mounting plate part number 190489).

Viewed from the front of the Modulator.

